



CENTRE FOR ENVOTECH AND MANAGEMENT CONSULTANCY PVT. LTD.

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Reference No : CEMC/ASL/JUNE-A/21
 Name of Company : Ardent Steel Ltd.
 Sample Description : Ambient Air Monitoring.
 Date of Monitoring : 23.06.2021
 Date of Receiving : 25.06.2021
 Date of Analysis : 25.06.2021
 Sample Collected by : Mr. B.K.Samantaray.

AMBIENT AIR QUALITY TEST REPORT (24 HOURLY AVERAGE)

Date	PM ₁₀ (µg/m ³)	PM _{2.5} (µg/m ³)	SO ₂ (µg/m ³)	NO _x (µg/m ³)	CO (mg/m ³)	NH ₃ (µg/m ³)	O ₃ (µg/m ³)	Pb (µg/m ³)	Ni (ng/m ³)	As (ng/m ³)	Benzene (µg/m ³)	BaP (ng/m ³)
At the boundary near the water harvesting pond (East Direction)	71.8	37.6	12.4	17.6	0.46	<20	<10	<0.06	<0.6	<0.44	<1	<1
At the Boundary near ESP (South Direction)	66.2	34.0	11.6	17.0	0.42	<20	<10	<0.06	<0.6	<0.44	<1	<1
At the Boundary near Coal Fines Stock yard (North Direction)	70.8	36.4	12.2	17.2	0.54	<20	<10	<0.06	<0.6	<0.44	<1	<1
Near Ball mill, Iron ore fines stock yard	69.6	35.6	10.8	15.6	0.4	<20	<10	<0.06	<0.6	<0.44	<1	<1
NAAQ* Standard	100	60	80	80	4	400	100	1.0	20	6	5	1
Methods of Analysis	IS: 5182 (Part-23)	IS: 5182 (Part-24,2019)	IS: 5182 (Part-2)	IS: 5182 (Part-6)	IS: 5182 (Part-10)	IS: 5182 (Part-25,2019)	IS: 5182 (Part-9)	IS: 5182 (Part-22)	As per CPCB method followed by AAS	As per CPCB method followed by AAS	IS: 5182 (Part-11)	IS: 5182 (Part-12)

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Regd. Office: 1st Floor, N-5/305, IRC village, Nayapalli, Bhubaneswar-751015, Odisha, India, Mobile: 9861032826
 E-mail- cemc_consultancy@yahoo.co.in, cemc122@gmail.com, website: www.cemc.in.

Laboratory At: Plot No. 800/1274, Johal, Pahal, Bhubaneswar-752101,
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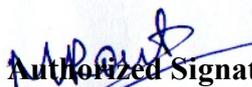
Reference No : CEMC/ASL/JUNE-F/21
Name of Company : Ardent Steel Ltd.
Sample Description : Fugitive Emission
Date of Monitoring : 23.06.2021
Date of Receiving : 25.06.2021
Date of Analysis : 25.06.2021
Sample Collected by : Mr. B.K.Samantaray.

FUGITIVE EMISSION TEST REPORT

Sl. No.	LOCATION	RESULT	
		RSPM ($\mu\text{g}/\text{m}^3$)	SPM ($\mu\text{g}/\text{m}^3$)
1	Proportioning System (Ash & Coke Fines Bunker)	360	1141
2	Raw Material Transfer point of Mixture (Mixture Building)	316	1118
3	Ball Mill (Cool Grinding)	326	1182
4	Ball Mill (Flux & Coke Grinding)	306	1108
5	Finished Product Transfer points and plant de-dusting system	292	1008
6	Travelling Grate & Rotary Kiln	304	1026
MoEF Standard for SPM		--	2000*

* The standard is applicable at 10 m distance from the source

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Reference No : CEMC/ASL/May-N/21
Name of Company : Ardent Steel Ltd.
Sample Description : Noise Monitoring Report
Date of Monitoring : 24.5.2021
Sample Collected by : Mr. B.K.Samantaray.

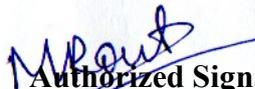
NOISE LEVEL STUDY REPORT

Sl. No.	Location	Noise Level In Day Time dB(A)	Noise Level In Night Time dB(A)
01	Ball Mill (Cool Grinding)	72.6	66.8
02	Raw Material Transfer point of Mixture (Mixture Building)	71.4	65.6

NATIONAL STANDARD NOISE LEVEL

Area Code	Category of Area/Zone	Permissible Limit in dB (A)	
		Day Time	Night Time
A	Industrial Area	75	70
B	Commercial Area	65	55
C	Residential Area	55	45
D	Silence Zone	50	40

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Reference No : CEMC/ASL/May-St/21
Name of Company : Ardent Steel Ltd.
Sample Description : Stack Monitoring
Date of Monitoring : 23.06.2021
Date of Receiving : 25.06.2021
Date of Analysis : 25.06.2021
Sample Collected by : Mr. B.K.Samantaray.
Stack Height : 30m

STACK EMISSION REPORT

Sl. No.	Location of Sampling	Flue Gas Temp. in K	Concentration of Particulate Matter (PM) in mg/Nm ³
			Result
01	ESP	402	42.6

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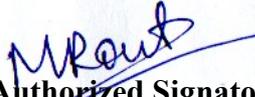
Reference No : CEMC/ASL/JUNE-DW/21
 Name of Company : Ardent Steel Ltd.
 Sample Description : Drinking Water
 Date of Monitoring : 23.06.2021
 Date of Receiving : 25.06.2021
 Date of Analysis : 25.06.2021
 Sample Collected by : Mr. B.K.Samantaray.
 Sample Location : Canteen(RO Water)

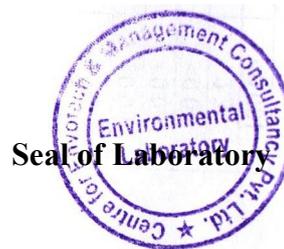
GROUND WATER TEST REPORT

Sl. No	Parameter	Unit	Desired Limit of drinking water (BIS:10500:2012)	Permissible Limit of drinking water (BIS:10500:2012)	Result
1	Colour	Hazen	5	15	<5
2	Odour	-	Agreeable	Agreeable	AL
3	Taste	-	Agreeable	-	AL
4	Turbidity	NTU	1	5	<1
5	pH Value @ 25°C	-	6.5-8.5	No Relaxation	6.52
6	Total Dissolved Solid	mg/l	500	2000	60
7	Alkalinity as CaCO ₃	mg/l	200	600	30
8	Total Hardness as CaCO ₃	mg/l	200	600	24
9	Iron as Fe	mg/l	0.3	No Relaxation	0.07
10	Nitrate as NO ₃ ⁻ -N	mg/l	45	No Relaxation	0.2
11	Sulphate as SO ₄	mg/l	200	400	2.4
12	Fluoride as F	mg/l	1.0	1.5	<0.05
13	Calcium as Ca	mg/l	75	200	6.73
14	Chloride as Cl ⁻	mg/l	250	1000	5.2

N.B: AL – Agreeable

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Reference No : CEMC/ASL/May-GW/21
Name of Company : Ardent Steel Ltd.
Sample Description : Ground Water
Date of Monitoring : 23.06.2021
Date of Receiving : 25.06.2021
Date of Analysis : 25.06.2021
Sample Collected by : Mr. B.K.Samantaray.
Sample Location : BoreWell

GROUND WATER TEST REPORT

Slr. No.	Parameters	Unit	BW1	BW2	BW3	IS10500:2012	
						Acceptable Limit	Permissible Limit
1	Colour	Hazen	<05	<05	<05	5	15
2	Odour	--	AL	AL	AL	AL	AL
3	Taste	--	AL	AL	AL	AL	AL
4	Turbidity	NTU	<1.0	<1.0	<1.0	1	5
5	pH Value @ 25°C	mg/l	7.26	7.12	7.14	6.5-8.5	No Relaxation
6	Total Hardness (as CaCO ₃)	mg/l	150	160	152	200	600
7	Iron (as Fe)	mg/l	0.24	0.22	0.24	0.3	No Relaxation
8	Chloride (as Cl)	mg/l	40	38	38	250	1000
9	Residual, free Chlorine	mg/l	ND	ND	ND	0.2	1.0
10	Total Dissolved Solids	mg/l	220	232	230	500	2000
11	Calcium (as Ca)	mg/l	42.08	44.9	42.64	75	200
12	Magnesium (as Mg)	mg/l	10.93	11.66	11.08	30	100
13	Copper (as Cu)	mg/l	<0.03	<0.03	<0.03	0.05	1.5
14	Manganese (as Mn)	mg/l	<0.05	<0.05	<0.05	0.1	0.3
15	Sulphate (as SO ₄)	mg/l	15.2	16.2	15.2	200	400
16	Nitrate (as NO ₃)	mg/l	5.0	5.8	5.0	45	No Relaxation
17	Fluoride (as F)	mg/l	0.18	0.2	0.18	1.0	1.5
18	Phenolic Compounds (as C ₆ H ₅ OH)	mg/l	<0.001	<0.001	<0.001	0.001	0.002
19	Mercury (as Hg)	mg/l	<0.001	<0.001	<0.001	0.001	No Relaxation
20	Cadmium (as Cd)	mg/l	<0.003	<0.003	<0.003	0.003	No Relaxation
21	Selenium (as Se)	mg/l	<0.001	<0.001	<0.001	0.01	No Relaxation
22	Arsenic (as As)	mg/l	<0.001	<0.001	<0.001	0.01	0.05
23	Cyanide (as CN)	mg/l	ND	ND	ND	0.05	No Relaxation
24	Lead (as Pb)	mg/l	<0.01	<0.01	<0.01	0.01	No Relaxation

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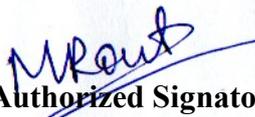
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25	Zinc (as Zn)	mg/l	<0.05	<0.05	<0.05	5	15
26	Chromium (as Cr)	mg/l	<0.05	<0.05	<0.05	0.05	No Relaxation
27	Mineral Oil	mg/l	<0.05	<0.05	<0.05	0.5	No Relaxation
28	Total Alkalinity (as CaCO ₃)	mg/l	140	136	138	200	600
29	Aluminium (as Al)	mg/l	<0.01	<0.01	<0.01	0.03	0.2
30	Boron (as B)		<0.2	<0.2	<0.2	0.5	1.0
31	Total Coliform	MPN/100ml	Absent	Absent	Absent	Absent in 100 mL Sample	Absent
32	Faecal Coliform		Absent	Absent	Absent	Absent in 100 mL Sample	Absent

N.B: AL – Agreeable

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Seal of Laboratory

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Date of Monitoring : 23.06.2021
Date of Receiving : 25.06.2021
Date of Analysis : 25.06.2021
Sample Collected by : Mr. B.K.Samantaray.
Sample Location : Reservoir(settling pond)

SURFACE WATER TEST REPORT

Sl. No	Parameter	Unit	GSR 422E Standards	Result
1	Colour	Hazen	--	5
2	Odour	-	--	U/O
3	pH Value @ 25°C	-	5.5-9.0	7.41
4	Total Dissolved Solid	mg/l	2100	378
5	Iron as Fe	mg/l	3.0	0.42
6	Sulphate as SO ₄	mg/l	1000	17.
7	Nitrate as NO ₃ ⁻ -N	mg/l	9.6	14.2
8	Boron as B	mg/l	2.5	0.2
9	BOD for 3 days @ 27 ^o C	mg/l	3	2.4
10	COD	mg/l	250	25

N.B: U/O- Un-objectionable

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Reference No : CEMC/ASL/JUNE-WW/21
Name of Company : Ardent Steel Ltd.
Sample Description : Waste Water
Date of Monitoring : 23.06.2021
Date of Receiving : 25.06.2021
Date of Analysis : 25.06.2021
Sample Collected by : Mr. B.K.Samantaray
Sample Location : STP

ANALYSIS RESULT

Sl. No.	Parameter	Unit	Effluent Discharge Standard	Testing Method	Inlet	Outlet
1.	pH Value @ 25°C	--	6.5-9.0	APHA 4500 H ⁺ B	7.94	7.56
2.	Total Suspended Solids	mg/l	<20	APHA 2540 D	17.2	11.2
3.	B.O.D for 3 days @ 27°C	mg/l	<10	APHA 5210 B	68.46	9.0
4.	COD	mg/l	<50	APHA 5220 C	128	40.2
5.	Oil & Grease	mg/l	--	APHA 5520 B	4.4	0.8

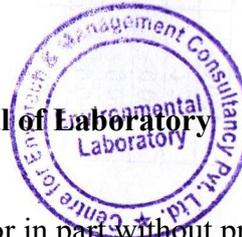
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CENTRE FOR ENVOTECH AND MANAGEMENT CONSULTANCY PVT. LTD.

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Accredited by NABET, QCI for EIA Studies as 'A' Category Consultant Organization. Empanelled with PCCF(Wildlife) & CWLW, Odisha
Enlisted in Construction Industry Development Council (CIDC) established by the Planning Commission (Govt. of India)
MoEF&CC, Govt. of India, Recognised Environment Laboratory under Environment (Protection) Act, 1986. NABL Accredited Laboratory

Reference No : CEMC/ASL/JUNE-WT/21
Name of Company : Ardent Steel Ltd.
Sample Description : Waste material
Date of Monitoring : 23.06.2021
Date of Receiving : 25.06.2021
Date of Analysis : 25.06.2021
Sample Collected by : Mr. B.K.Samantaray
Sampling material : Used Oil

ANALYSIS RESULT

Sl. No	Parameter	Unit of measurement	As per HWMR-2016 Schedule-V, Part-A, Max	Used Oil
1	Polychlorinated biphenyls (PCBs)	ppm	<2	ND
2	Cadmium+Chromium+Nickel (as Cd+Cr+Ni)	ppm	500	1.24
3	Lead (as Pb)	ppm	100	0.15
4	Polyaromatic Hydrocarbon	%	6	ND
5	Arsenic (as As)	ppm	5.0	<0.001

*ND-Not Detected, ppm-parts per million

*The test parameter is within the standard limit

END OF REPORT

Authorized Signatory

Notes:

- The results relate only to the sample tested.
- This Test Report shall not be reproduced wholly or in part without prior written consent of the laboratory.
- The samples received shall be destroyed after two weeks from the date of issue of the Test Report unless specified otherwise.
- This Test Report shall not be used in any advertising media or as evidence in the court of Law without prior written consent of the laboratory.



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