



CENTRE FOR ENVOTECH AND MANAGEMENT CONSULTANCY PVT. LTD.

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Accredited by NABET, QCI for EIA Studies as 'A' Category Consultant Organization. Empanelled with PCCF(Wildlife) & CWLW, Odisha
Enlisted in Construction Industry Development Council (CIDC) established by the Planning Commission (Govt. of India)
MoEF&CC, Govt. of India, Recognised Environment Laboratory under Environment (Protection) Act, 1986.

Report No. - CEMC/ASL/120625/A

Issued Date-12.06.2025

AMBIENT AIR QUALITY MONITORING TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.
Sample Description : Ambient Air
Date of Monitoring : 22.05.2025
Date of Receiving : 24.05.2025
Date of Analysis : 24.05.2025
Sample Collected by : Mr. Rabindranath Das.

ANALYSIS RESULT

Sl. No.	LOCATION	MONITORING REPORT					
		PM ₁₀ ($\mu\text{g}/\text{m}^3$)	PM _{2.5} ($\mu\text{g}/\text{m}^3$)	SO ₂ ($\mu\text{g}/\text{m}^3$)	NO _x ($\mu\text{g}/\text{m}^3$)	CO (mg/m^3)	NH ₃ ($\mu\text{g}/\text{m}^3$)
1	At the boundary near the water harvesting pond (East Direction)	72.2	39.8	15.7	23.4	0.34	<20
2	At the Boundary near ESP (South Direction)	67.0	34.3	12.8	18.4	0.22	<20
3	At the Boundary near Coal Fines Stock yard (North Direction)	65.3	32.2	10.6	15.4	0.13	<20
4	Near Ball mill, Iron ore fines stock yard	74.0	42.4	17.2	22.4	0.36	<20
NAAQ Standard-2009		100	60	80	80	4.0	400
Methods of Analysis		IS: 5182 (Part-23)	IS: 5182 (Part-24,2019)	IS: 5182 (Part-2)	IS: 5182 (Part-6)	IS: 5182 (Part-10)	IS: 5182 (Part-25,2019)

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Notes:



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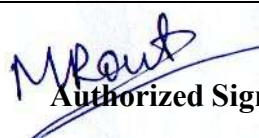
Report No. - CEMC/ASL/120625/A

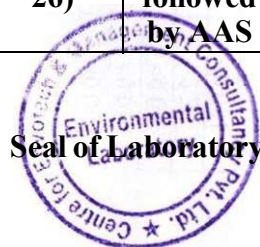
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AMBIENT AIR QUALITY MONITORING TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.
Sample Description : Ambient Air
Date of Monitoring : 22.05.2025
Date of Receiving : 24.05.2025
Date of Analysis : 24.05.2025
Sample Collected by : Mr. Rabindranath Das.

Sl. No.	LOCATION	MONITORING REPORT					
		O3 ($\mu\text{g}/\text{m}^3$)	Pb ($\mu\text{g}/\text{m}^3$)	Ni (ng/m^3)	As (ng/m^3)	Benzene ($\mu\text{g}/\text{m}^3$)	BaP (ng/m^3)
1	At the boundary near the water harvesting pond (East Direction)	<10	<0.05	<3.2	<0.1	<5	<1
2	At the Boundary near ESP (South Direction)	<10	<0.05	<3.2	<0.1	<5	<1
3	At the Boundary near Coal Fines Stock yard (North Direction)	<10	<0.05	<3.2	<0.1	<5	<1
4	Near Ball mill, Iron ore fines stock yard	<10	<0.05	<3.2	<0.1	<5	<1
NAAQ Standard-2009		100	1.0	20	6	5	1
Methods of Analysis		IS: 5182 (Part-9)	IS: 5182 (Part-22)	IS: 5182 (Part-26)	As per CPCB method followed by AAS	IS: 5182 (Part-11)	IS: 5182 (Part-12)


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Report No. - CEMC/ASL/120625/F

Issued Date-12.06.2025

FUGITIVE EMISSION MONITORING TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.
Sample Description : Fugitive Emission
Date of Monitoring : 22.05.2025
Date of Receiving : 24.05.2025
Date of Analysis : 24.05.2025
Sample Collected by : Mr. Rabindranath Das.

ANALYSIS RESULT

Sl. No.	LOCATION	RESULT	
		RSPM ($\mu\text{g}/\text{m}^3$)	SPM ($\mu\text{g}/\text{m}^3$)
1	Proportioning System (Ash & Coke Fines Bunker)	523	1112
2	Raw Material Transfer point of Mixture (Mixture Building)	471	1068
3	Ball Mill (Cool Grinding)	399	1222
4	Ball Mill (Flux & Coke Grinding)	518	1128
5	Finished Product Transfer points and plant de-dusting system	432	1016
6	Travelling Grate & Rotary Kiln	414	952
Standard as per Environment (Protection Act) 3 rd Amendment Rules-2012 by MoEF & CC. at 10 m distance from the source		--	2000*


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Report No. - CEMC/ASL/120625/N

Issued Date-12.06.2025

AMBIENT NOISE MONITORING TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.
Sample Description : Noise Monitoring
Date of Monitoring : 22.05.2025
Sample Collected by : Mr. Rabindranath Das.

ANALYSIS RESULT

Sl. No.	Location	Noise Level In Day Time dB(A)	Noise Level In Night Time dB(A)
01	Ball Mill (Cool Grinding)	85.2	80.4
02	Raw Material Transfer point of Mixture (Mixture Building)	80.7	72.3

NATIONAL STANDARD NOISE LEVEL

Area Code	Category of Area/Zone	Permissible Limit in dB (A)	
		Day Time	Night Time
A	Industrial Area	75	70
B	Commercial Area	65	55
C	Residential Area	55	45
D	Silence Zone	50	40

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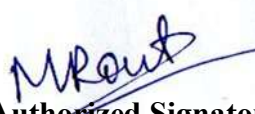
Issued Date-12.06.2025

STACK EMISSION MONITORING TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.
Sample Description : Stack Monitoring
Date of Monitoring : 22.05.2025
Sample Collected by : Mr. Rabindranath Das.
Stack Height : 30m

ANALYSIS RESULT

Sl. No.	Location of Sampling	Flue Gas Temp. in K	Concentration of Particulate Matter (PM) in mg/Nm ³
			Result
01	ESP	395	47
Permissible Limit as per CTO			50


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Report No. - CEMC/ASL/120625/DW

Issued Date-12.06.2025

DRINKING WATER TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.
Sample Description : Ground Water
Date of Monitoring : 22.05.2025
Date of Receiving : 24.05.2025
Date of Analysis : 24.05.2025
Sample Collected by : Mr. Rabindranath Das.
Sample Location : Canteen(RO Water)

ANALYSIS RESULT

Sl. No	Parameter	Unit	Desired Limit of drinking water (BIS:10500:2012)	Permissible Limit of drinking water (BIS:10500:2012)	Result
1	Colour	Hazen	5	15	<5
2	Odour	-	Agreeable	Agreeable	AL
3	Taste	-	Agreeable	-	AL
4	Turbidity	NTU	1	5	<1
5	pH Value @ 25°C	-	6.5-8.5	No Relaxation	6.55
6	Total Dissolved Solid	mg/l	500	2000	72
7	Alkalinity as CaCO ₃	mg/l	200	600	50
8	Total Hardness as CaCO ₃	mg/l	200	600	56
9	Iron as Fe	mg/l	0.3	No Relaxation	0.12
10	Nitrate as NO ₃ ⁻ -N	mg/l	45	No Relaxation	0.92
11	Sulphate as SO ₄	mg/l	200	400	8.8
12	Fluoride as F	mg/l	1.0	1.5	<0.05
13	Calcium as Ca	mg/l	75	200	14.4
14	Chloride as Cl ⁻	mg/l	250	1000	17.9

N.B: AL – Agreeable


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Report No. - CEMC/ASL/120625/SW

Issued Date-12.06.2025

SURFACE WATER TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.
Sample Description : Surface Water
Date of Monitoring : 22.05.2025
Date of Receiving : 24.05.2025
Date of Analysis : 24.05.2025
Sample Collected by : Mr. Rabindranath Das.
Sample Location : Reservoir

ANALYSIS RESULT

Sl. No	Parameter	Unit	GSR 422E Standards	Result
1	Colour	Hazen	--	5
2	Odour	-	--	U/O
3	pH Value @ 25°C	-	5.5-9.0	8.2
4	Total Dissolved Solid	mg/l	2100	936
5	Iron as Fe	mg/l	3.0	0.92
6	Sulphate as SO ₄	mg/l	1000	20.4
7	Nitrate as NO ₃ ⁻ -N	mg/l	50	18.2
8	Boron as B	mg/l	2.0	0.4
9	BOD for 3 days @ 27°C	mg/l	30	20
10	COD	mg/l	250	70

N.B: U/O- Un-objectionable

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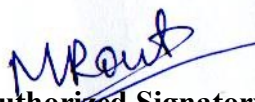
Issued Date-12.06.2025

WASTE WATER TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.
Sample Description : Waste Water
Date of Monitoring : 22.05.2025
Date of Receiving : 24.05.2025
Date of Analysis : 24.05.2025
Sample Collected by : Mr. Rabindranath Das.
Sample Location : STP Outlet

ANALYSIS RESULT

Sl. No.	Parameter	Unit	Effluent Discharge Standard	Testing Method	Result
1.	pH Value @ 25°C	--	6.5-9.0	APHA 4500 H ⁺ B	7.6
2.	Total Suspended Solids	mg/l	<20	APHA 2540 D	35.8
3.	B.O.D for 3 days @ 27°C	mg/l	<10	APHA 5210 B	9.4
4.	COD	mg/l	<50	APHA 5220 C	42
5.	Oil & Grease	mg/l	--	APHA 5520 B	3.0


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Report No. - CEMC/ASL/120625/BW

Issued Date-12.06.2025

WATER TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.
Sample Description : Bore Well Water
Date of Monitoring : 22.05.2025
Date of Receiving : 24.05.2025
Date of Analysis : 24.05.2025
Sample Collected by : Mr. Rabindranath Das.
Sample Location : Bore Well

GROUND WATER TEST REPORT

Slr. No.	Parameters	Unit	BW1	BW2	BW3	IS10500:2012	
						Acceptable Limit	Permissible Limit
1	Colour	Hazen	<05	<05	<05	5	15
2	Odour	--	AL	AL	AL	AL	AL
3	Taste	--	AL	AL	AL	AL	AL
4	Turbidity	NTU	<1.0	<1.0	<1.0	1	5
5	pH Value @ 25°C	mg/l	7.8	7.34	7.26	6.5-8.5	No Relaxation
6	Total Hardness (as CaCO ₃)	mg/l	180	174	180	200	600
7	Iron (as Fe)	mg/l	0.24	0.26	0.24	0.3	No Relaxation
8	Chloride (as Cl)	mg/l	45.9	50.9	41.9	250	1000
9	Residual, free Chlorine	mg/l	ND	ND	ND	0.2	1.0
10	Total Dissolved Solids	mg/l	270	278	274	500	2000
11	Calcium (as Ca)	mg/l	50.5	48.81	43.3	75	200
12	Magnesium (as Mg)	mg/l	13.1	12.7	17.5	30	100
13	Copper (as Cu)	mg/l	<0.005	<0.005	<0.005	0.05	1.5
14	Manganese (as Mn)	mg/l	<0.005	<0.005	<0.005	0.1	0.3
15	Sulphate (as SO ₄)	mg/l	20.8	18.6	22.2	200	400
16	Nitrate (as NO ₃)	mg/l	6.6	6.2	7.4	45	No Relaxation
17	Fluoride (as F)	mg/l	0.14	0.12	0.16	1.0	1.5
18	Phenolic Compounds (as C ₆ H ₅ OH)	mg/l	<0.001	<0.001	<0.001	0.001	0.002
19	Mercury (as Hg)	mg/l	<0.001	<0.001	<0.001	0.001	No Relaxation
20	Cadmium (as Cd)	mg/l	<0.003	<0.003	<0.003	0.003	No Relaxation
21	Selenium (as Se)	mg/l	<0.001	<0.001	<0.001	0.01	No Relaxation
22	Arsenic (as As)	mg/l	<0.001	<0.001	<0.001	0.01	0.05

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Laboratory At: Plot No. 800/1274, Johal, Pahal, Bhubaneswar-752101, Odisha, India, Mobile: 7752014842

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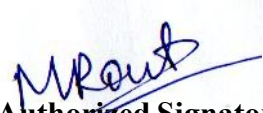
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23	Cyanide (as CN)	mg/l	ND	ND	ND	0.05	No Relaxation
24	Lead (as Pb)	mg/l	<0.005	<0.005	<0.005	0.01	No Relaxation
25	Zinc (as Zn)	mg/l	<0.005	<0.005	<0.005	5	15
26	Chromium (as Cr)	mg/l	<0.05	<0.05	<0.05	0.05	No Relaxation
27	Mineral Oil	mg/l	<0.05	<0.05	<0.05	0.5	No Relaxation
28	Total Alkalinity (as CaCO ₃)	mg/l	140	150	130	200	600
29	Aluminium (as Al)	mg/l	<0.005	<0.005	<0.005	0.03	0.2
30	Boron (as B)	mg/l	<0.2	<0.2	<0.2	0.5	1.0
31	Total Coliform	MPN/100ml	Absent	Absent	Absent	Absent in 100 mL Sample	
32	Faecal Coliform	MPN/100ml	Absent	Absent	Absent	Absent in 100 mL Sample	

N.B: AL – Agreeable

END OF REPORT


Authorized Signatory

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Seal of Laboratory

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Report No. - CEMC/ASL/120625/SW

Issued Date-12.06.2025

WASTE TEST REPORT

Name of Company : Ardent Steel Ltd.
Sample Description : Waste material
Date of Monitoring : 22.05.2025
Date of Receiving : 24.05.2025
Date of Analysis : 24.05.2025
Sample Collected by : Mr. B.K.Samantaray
Sampling material : Used Oil

ANALYSIS RESULT

Sl. No	Parameter	Unit of measurement	As per HWMR-2016 Schedule-V, Part-A, Max	Used Oil
1	Polychlorinated biphenyls (PCBs)	ppm	<2	ND
2	Cadmium+Chromium+Nickel (as Cd+Cr+Ni)	ppm	500	2.7
3	Lead (as Pb)	ppm	100	0.46
4	Polyaromatic Hydrocarbon	%	6	ND
5	Arsenic (as As)	ppm	5.0	<0.001

*ND-Not Detected, ppm-parts per million

*The test parameter is within the standard limit

END OF REPORT

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Laboratory Seal



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Report No. - CEMC/ASL/120625/WW

Issued Date-12.06.2025

WATER TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.
Sample Description : Waste Water
Date of Monitoring : 22.05.2025
Date of Receiving : 24.05.2025
Date of Analysis : 24.05.2025
Sample Collected by : Mr. Rabindranath Das.
Sample Location : ETP OUTLET

ANALYSIS RESULT

Sl. No.	Parameter	Unit	Effluent Discharge Standard (a)	Testing Method	Result
1.	pH Value @ 25°C	-	6.5-9.0	APHA 4500 H ⁺ B	7.6
2.	Total Suspended Solids	mg/l	<100	APHA 2540 D	28.7
3.	B.O.D for 3 days @ 27°C	mg/l	<30	IS 3025(Part-44)	20
4.	C.O.D	mg/l	<250	APHA 5220 B	70
5.	Oil & grease	mg/l	<10	APHA 5520 B	<1

END OF REPORT


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Issued Date-12.06.2025

WATER TEST REPORT

Name of Company : Ardent Steel Ltd., Keonjhar, Odisha.
Sample Description : Waste Water
Date of Monitoring : 22.05.2025
Date of Receiving : 24.05.2025
Date of Analysis : 24.05.2025
Sample Collected by : Mr. Rabindranath Das.
Sample Location : STP INLET

ANALYSIS RESULT

Sl. No.	Parameter	Unit	Testing Method	Result
1.	pH Value @ 25°C	-	APHA 4500 H ⁺ B	6.92
2.	Total Suspended Solids	mg/l	APHA 2540 D	102
3.	B.O.D for 3 days @ 27°C	mg/l	IS 3025(Part-44)	100
4.	Faecal Coliform	MPN/100ml	IS 1622	>1600

END OF REPORT


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Laboratory Seal



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Sample Location : STP OUTLET

ANALYSIS RESULT

Sl. No.	Parameter	Unit	Effluent Discharge Standard (a)	Testing Method	Rresult
1.	pH Value @ 25°C	-	6.5-9.0	APHA 4500 H ⁺ B	7.24
2.	Total Suspended Solids	mg/l	<100	APHA 2540 D	22
3.	B.O.D for 3 days @ 27°C	mg/l	<30	IS 3025(Part-44)	19.4
4.	Faecal Coliform	MPN/100ml	<1000	IS 1622	27

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